

Centre Scientifique et

Technique du Bâtiment

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European Technical Assessment





ETA-06/0272 of 21/11/2016

English translation prepared by CSTB - Original version in French language

General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011:

| Nom commercial <i>Trade name</i> | edilon)(sedra Dex-R 2K |
|---|---|
| Famille de produit <i>Product family</i> | Cheville à scellement pour fixation dans le béton non fissuré : diamètres M12, M16, M20, M24 et M30. |
| | Bonded anchor for use in non cracked concrete: sizes M12, M16, M20, M24 and M30. |
| Titulaire <i>Manufacturer</i> | edilon)(sedra bv P.O. Box 1000 2003 RZ Haarlem The Netherlands |
| Usine de fabrication Manufacturing plant | edilon)(sedra bv P.O. Box 1000 2003 RZ Haarlem The Netherlands |
| Cette evaluation contient: <i>This Assessment contains</i> | 15 pages incluant 12 annexes qui font partie intégrante de cette évaluation 15 pages including 12 annexes which form an integral part of this assessment |
| Base de l'ETE Basis of ETA | ETAG 001, Version April 2013, utilisée en tant que EAD ETAG 001, Edition April 2013 used as EAD |
| Cette evaluation remplace: This Assessment replaces | ETA-06/0272 valable du 24/10/2011 au 24/10/2016 ETA-06/0272 with validity from 24/10/2011 to 24/10/2016 |

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1 Technical description of the product

The injection adhesive system edilon)(sedra Dex®-R 2K is a bonded anchor (injection type) consisting of an injection adhesive cartridge using a dispensing applicator equipped with a special mixing nozzle and a steel element (anchor rod).

The steel element are threaded rods made of zinc plated carbon steel, stainless steel, or high corrosion resistant stainless steel.

The steel element is placed into a diamond core drilled hole filled with the injection mortar and is anchored via the bond between the metal part and concrete.

The illustration and the description of the product are given in Annexes A.

2 Specification of the intended use

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annexes B. The provisions made in this European technical assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|--------------------|
| Characteristic resistance for static and quasi static loads, Displacements | See Annex C1 to C4 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|---|
| Reaction to fire | Anchorages satisfy requirements for Class A1 |
| Resistance to fire | No performance determined (NPD) |

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For Basic requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical Resistance and Stability.

3.5 **Protection against noise (BWR 5)**

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

No performance assessed.

3.8 General aspects relating to fitness for use

Durability and Serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

4 Assessment and Verification of Constancy of Performance (AVCP)

According to the Decision 96/582/EC of the European Commission¹, as amended, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

| Product | Intended use | Level or class | System |
|-----------------------------------|--|----------------|--------|
| Metal anchors for use in concrete | For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units | Ι | 1 |

5 Technical details necessary for the implementation of the AVCP system

Technical details necessary for the implementation of the Assessment and verification of constancy of performance (AVCP) system are laid down in the control plan deposited at Centre Scientifique et Technique du Bâtiment.

The manufacturer shall, on the basis of a contract, involve a notified body approved in the field of anchors for issuing the certificate of conformity CE based on the control plan.

Issued in Marne La Vallée on 25/10/2016 by Charles Baloche Directeur technique

The original French version is signed

European Technical Assessment ETA-06/0272 English translation prepared by CSTB





Threaded rod M12, M16, M20, M24, M30 with washer and hexagon nut



Commercial standard threaded rods with:

mechanical properties by inspection certificate 3.1 according to EN-10204 2004; the documents shall be stored.

In the case of galvanized steel rods - standard rods with property class \leq 8.8 only.

Note: Commercial standard threaded rods made of galvanized steel with property class above 8.8 are not permitted in some Member States.

Table A1: Threaded rod properties

| Part | Designation | Material and EN / ISO reference |
|--------------------|---|---|
| Carbon Steel, Z | inc electroplated coat | ing ≥ 5 μm acc. EN-ISO 4042:1999 |
| Carbon Steel, 1 | Hot dip galvanized 0684:2004+AC:2009 | d coating ≥ 40 μ m acc. EN-ISO 1461:2009 and EN-ISO |
| 1. | Threaded rod M12 to M30 | Carbon Steel, according to EN 10087:1998 or EN 10263:2001 grade 4.6, 5.8, 8.8, 10.9 and 12.9 acc. to EN-ISO 898-1:2013 |
| 2. | Hexagon nut M12 to M30 | EN-ISO 4032:2012, Carbon steel according to threaded rod grade 6 to 10 according to EN-ISO 898-2:2012 |
| 3. | Washer | EN-ISO 887:2006, EN-ISO 7089:2000 up to EN-ISO 7094:2000, Steel according to threaded rod |
| Stainless Steel | | |
| 1. | Threaded rod M12 to M30 | Stainless Steel, 1.4401, 1.4404 or 1.4571 according to EN 10088:2005 grade A4-70 or A4-80, according to EN-ISO 3506-1:2009 |
| 2. | Hexagon nut M12 to M30 | EN-ISO 4032:2012, Stainless steel according to threaded rod grade A4-70, A4-80, according to EN-ISO 3506-2:2009 |
| 3. | Washer | EN-ISO 887:2006, EN-ISO 7089:2000 up to EN-ISO 7094:2000, Stainless steel according to threaded rod |
| High corrosion r | esistant Stainless S | steel |
| 1. | Threaded rod M12 to M30 | High corrosion resistant Stainless Steel, 1.4529, 1.4547, 1.4565 according to EN 10088:2005 grade 70, according to EN-ISO 3506-1:2009 |
| 2. | Hexagon nut M12 to M30 | EN-ISO 4032:2012, Stainless steel according to threaded rod grade 70, according to EN-ISO 3506-2 |
| 3. | Washer | EN-ISO 887:2006, EN-ISO 7089:2000 up to EN-ISO 7094:2000, Stainless steel according to threaded rod |

Injection system edilon)(sedra Dex[®]-R 2K for concrete

Product description

Threaded rod dimensions, types and materials

Specification of intended use

Anchorages subject to:

- Static and quasi static loading.

Base material:

- Reinforced or unreinforced normal weight concrete according to EN 206:2013.

- Strength classes C20/25 to C50/60 according to EN 206:2013.

- Non-cracked concrete only

Temperature in the base material:

- At installation
- +5 °C to +35 °C

- In-service

Temperature range I: -40 °C to +40 °C

(max. long term temperature +24 °C and max. short term temperature +40 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions

(zinc coated steel, stainless steel or high corrosion resistant steel).

- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist

(stainless steel or high corrosion resistant steel).

- Structures subject to external atmospheric exposure and to permanently damp internal conditions, if other particular aggressive conditions exist

(high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing products are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).

- Anchorages under static or quasi-static loading are designed in accordance with:

EOTA Technical Report TR 029, 09/2010"

EN 1992-4

Installation:

Use category:

- Dry or wet concrete or installation in flooded holes:

Drilling technique:

- Diamond coring,

- Diamond coring followed by roughening with carbide drill bit when the concrete compressive strength is > C20/25.

Overhead installation is permissible.

Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection system edilon)(sedra Dex[®]-R 2K for concrete

Intended use

Specification

Annex B 1





| Overh | ead installation inst | truction : | | |
|-----------------|-----------------------------------|--|----------|-----------|
| 80 | Start injection | Insert the static mixing nozzle with the extension tube and the appropriate adhesive stopper to the bottom of the hole. Begin to extrude the adhesive. | | |
| | Injection phase | As the hole fills with adhesive the adhesive stopper will be slowly pushed out of the hole. | | |
| | End injection | Fill the hole to approximately ½ to ¾ full and withdraw the extension tube with the adhesive stopper completely. | | |
| 90 | Start installation | Immediately insert the clean threaded rod or rebar, free from oil or other contaminants, slowly to the bottom of the hole using a back and forth twisting motion ensuring all the threads are thoroughly coated. Adjust to the correct position within the stated processing time. | | |
| 100 | End installation | Fix the anchor to avoid slipping of the anchor during the curing time. Use a temporary interlocking element (e.g. wooden wedges). | | 100 |
| Asse | mbled mixing nozzl | e, extension tube and adhesive s | topper : | |
| | | | | |
| Inject | ion system edilon)(s | sedra Dex [®] -R 2K for concrete | | _ |
| Intend Overh | led use ead installation proce | dure | | Annex B 4 |
| | | | | |

| Table B1: Installation | parameters for threaded rod |
|------------------------|-----------------------------|
| | |

| Anchor size | | | M12 | M16 | M20 | M24 | M30 |
|---------------------------------------|---|------------------------------|-----|-----|-------------------|-----------------|-------|
| Alicitui Size | | | | | IVIZU | IVIZ4 | INIOU |
| Nominal dril diamond cor | I hole diameter with ring | Ø d ₀ [mm] = | 16 | 20 | 24 | 28 | 34 |
| Nominal dia used for ro >C20/25 | meter of the drill bit ughnening when f_c | Ø d₀ [mm] = | 18 | 22 | 25 | 30 | 35 |
| Effective an | chorage | hef, min [mm] = | 60 | 80 | 100 | 120 | 150 |
| depth | _ | hef, max [mm] = | 240 | 320 | 400 | 480 | 600 |
| Depth of cyl | indrical drill hole | h₀ [mm] = | | | h _{ef} + | 5 mm | |
| Minimum the member | ickness of concrete | h _{min} [mm] = | *) | | h _{ef} + | 2d ₀ | |
| Diameter of the fixture | clearance hole in | Ø d _{fix} [mm] = | 14 | 18 | 22 | 26 | 33 |
| Thickness o | f fixture | t _{fix, min} [mm] > | | | | 0 | |
| | | t _{fix, max} [mm] < | | | | 1500 | |
| Diameter of | polymer brush | Ø d _b [mm] = | 20 | 20 | 40 | 40 | 40 |
| Ticktowing | Grade 4.6 to 5.8 | T _{inst} [Nm] ≤ | 20 | 50 | 100 | 170 | 300 |
| Ightening | Grade 8.8 to 10.9 | T _{inst} [Nm] ≤ | 40 | 100 | 180 | 300 | 500 |
| lorque | Stainless steel | T _{inst} [Nm] ≤ | 40 | 100 | 180 | 300 | 350 |
| Minimum sp | acing | s _{min} [mm] = | 50 | 65 | 80 | 95 | 120 |
| Minimum ed | lge distance | Cmin [mm] = | 50 | 60 | 80 | 95 | 120 |
| *) h _{ef} + 30 n | nm; ≥ 100 mm | - | | | | | |

Table B2: Cleaning

Brush clean x3

Blow clean x3

Table B3: Processing time and minimum curing time

| edilon)(sedra Dex [®] -R 2K | 1) | |
|--|--|-----------------------------------|
| Concrete temperature | Processing time | Minimum curing time ²⁾ |
| | twork | tcure ³⁾ |
| +5 to +9 °C | 30 min | 48 h |
| +10 to +19 °C | 20 min | 24 h |
| +20 to +35 °C | 5 min | 24 h |
| ¹⁾ the adhesive cartridge temp | erature must be between +5°C a | and +25°C during injection |
| 2) the minimum time from the or loaded (whichever is long | end of the mixing to the time wh ger) | nen the anchor may be torqued |
| 3) minimum curing time for dry | or wet and flooded hole condition | ons. |

Injection system edilon)(sedra Dex[®]-R 2K for concrete

Intended use

Installation parameters, processing time and curing time

Annex B 5

| | values o | 1 103131 | | timeauet | | | |
|------------------------------|-------------------|----------|-----|----------|------|-----|-----|
| edilon)(sedra Dex®-R 2K w | ith threade | ed rods | M12 | M16 | M20 | M24 | M30 |
| Steel failure | | | | | | | |
| Char. resistance steel 4.6 | N _{Rk,s} | [kN] | 34 | 63 | 98 | 141 | 224 |
| Partial safety factor | γMs,N | [-] | | | 2,0 | | |
| Char. resistance steel 5.6 | N _{Rk,s} | [kN] | 42 | 78 | 122 | 176 | 280 |
| Partial safety factor | γMs,N | [-] | | | 2,0 | | |
| Char. resistance steel 5.8 | $N_{Rk,s}$ | [kN] | 44 | 82 | 127 | 184 | 292 |
| Partial safety factor | γ̃Ms,N | [-] | | | 1,5 | | |
| Char. resistance steel 8.8 | N _{Rk,s} | [kN] | 67 | 126 | 196 | 282 | 449 |
| Partial safety factor | γ̃Ms,N | [-] | | | 1,5 | | |
| Char. resistance steel 9.8 | N _{Rk,s} | [kN] | 76 | 141 | 220 | 318 | 505 |
| Partial safety factor | γMs,N | [-] | | | 1,5 | | |
| Char. resistance steel 10.9 | N _{Rk,s} | [kN] | 88 | 163 | 255 | 367 | 583 |
| Partial safety factor | γMs,N | [-] | | | 1,4 | | |
| Char. resistance steel A4-70 | N _{Rk,s} | [kN] | 59 | 110 | 171 | 247 | 393 |
| Partial safety factor | γMs,N | [-] | | | 1,87 | | |
| Char. resistance steel A4-80 | $N_{Rk,s}$ | [kN] | 67 | 126 | 196 | 282 | 449 |
| Partial safety factor | γMs,N | [-] | | | 1,6 | | |
| Char. resistance steel -HCR | N _{Rk,s} | [kN] | 59 | 110 | 171 | 247 | 393 |
| Partial safety factor | γ̃Ms,N | [-] | | | 1,87 | | |

Table C1: Characteristic values of resistance for threaded rods under tension loads

Injection system edilon)(sedra Dex®-R 2K

Performances

Characteristic values of resistance under tension loads Design acc."EOTA Technical Report TR 029, 09/2010" or "EN 1992-4" Annex C1

|--|

| edilon)(sedra Dex®-R 2K w | vith thread | led rods | M12 | M16 | M20 | M24 | M30 | |
|--|--------------------------------|-------------------------|-----------------------|-----------------|------------------------|-------------------------|-------------------------|--|
| Combined pullout and conc | rete cone | failure | | | | | | |
| Characteristic bond resistance | e in non-cra | acked conc | rete C20/2 | 5 | | | | |
| Temp. range I: -40°C/+40°C | τRk,ucr | [N/mm ²] | 10.0 | 9.0 | 7.5 | 7.0 | 6.5 | |
| Installation safety factor | $\gamma_2^{1)} = \gamma_{ins}$ | .t ²⁾ [-] | | | 1,0 | | 1 | |
| | | C30/37 | | | 1,14 | | | |
| Increasing factors for τ_{Rk} | Ψc | C40/50 | | | 1,26 | | | |
| | | C50/60 | 1,33 | | | | | |
| Concrete cone failure | | | | | | | | |
| Factor acc. to section 5.2.2.4 to TR029 | k ₁ 1) | [-] | | | 10,1 | | | |
| Factor acc. to section 7.2.1.4 to EN 1992-4 | kuncr ²⁾ | [-] | | | 11,0 | | | |
| Edge distance | Ccr,N | [mm] | 1,5 . hef | | | | | |
| Spacing | Scr,N | [mm] | 3,0 . hef | | | | | |
| Splitting failure | | | | | | | | |
| | h / h _e | _f ≥ 2,0 | 1,0 · | h _{ef} | h/h _{ef} | | | |
| Edge distance ccr,sp [mm] for | 2,0 > h / | ′ h _{ef} > 1,3 | 4,6 h _{ef} - | 1,8 h | 2,0 | | | |
| | h / h _{ef} | ≤ 1,3 | 2,26 | h _{ef} | 1,0 h | ef 2,26 h _{ef} | → C _{cr,sp} | |
| Spacing | Scr,sp | [mm] | | | 2 x c _{cr,sp} | | | |

1) Parameter for design according to EOTA Technical Report TR 029.

2) Parameter for design according to EN 1992-4.

| Injection system edilon)(sedra Dex®-R 2K | |
|--|----------|
| Performances Characteristic values of resistance under tension loads | Annex C2 |
| Design acc. "EOTA Technical Report TR 029, 09/2010" or "EN 1992-4" | |

| edilon)(sedra Dex®-R 2K with threaded | rods | | M12 | M16 | M20 | M24 | M30 |
|--|------------------------------|----------|----------|--------------|---------------|-----|-----|
| Partial safety factor | | | | | | | |
| Steel failure grade 4.6 | γMs | [-] | | | 1,67 | | |
| Steel failure grade 5.6 | γMs | [-] | | | 1,67 | | |
| Steel failure grade 5.8 | γMs | [-] | | | 1,50 | | |
| Steel failure grade 8.8 | γMs | [-] | | | 1,25 | | |
| Steel failure grade 9.8 | γMs | [-] | | | 1,50 | | |
| Steel failure grade 10.9 | γMs | [-] | | | 1,50 | | |
| Steel failure grade A4-70 | γMs | [-] | | | 1,56 | | |
| Steel failure grade A4-80 | γMs | [-] | | | 1,33 | | |
| Steel failure grade HCR | γMs | [-] | | | 1,56 | | |
| Steel failure without lever arm | | | | | | | |
| Factor according to section 7.2.2.3.1 | | | | | | | |
| of EN1992-4 | k 6 ²⁾ | [-] | | | 0,6 | | |
| For steel grade 4.6 | | | | | | | |
| Factor according to section 7.2.2.3.1 | | | | | | | |
| of EN1992-4 | k ₆ ²⁾ | [-] | | | 0.5 | | |
| For steel grade 5.6,5.8, 8.8, 9.8,10.9, A4- 70 A4-80 et HCR | - | | | | , | | |
| | | | | | | | |
| Factor according to section section 7 2 2 3 1 of FN 1992-4 | k ₇ ²⁾ | [-] | | | 1,0 | | |
| Characteristic resistance acc. EN 1992-4 | | [kN] | | | ka · Δa · fut | | |
| Characteristic resistance acc. EN 1992-4 | | | | | | | |
| Charles the layer arm | V Rk,s | נגואן | | | 0,5° As Tu | k | |
| Char, registered M0 | [Nin | n1 | | 1 | 2.1/ | F . | |
| | Rk,s [INI | ii] | | I | ,Z VVel I | uk | |
| | 2) [] | | | | | | |
| Factor in equation (5.7) of $K^{\prime\prime} = K_8$ | ²⁾ [-] | | | | 2.0 | | |
| 7.2.2.4 of EN 1992-4 | | | | | 2,0 | | |
| Concrete edge failure | | | | | | | |
| See section 5.2.3.4 of TR 0.29 « Design of | bonded : | anchor | s » | | | | |
| Or | bonaca | | 0 ″ | | | | |
| See section 7.2.2.5 of <i>EN1992-4</i> | | | | | | | |
| 1) December for decign according to "EOTA T | ochnical D | onort T | D 000" | | | | |
| ²⁾ Parameter for design according to EOTA 1 | -4. | eporti | R 029 . | | | | |
| | | | | | | | |
| | | | | | | | |
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| | | | | | | | |
| | | | | | | | |
| njection system edilon)(sedra Dex®- | R 2K | | | | | | |
| | | | | | | | |
| Performances | | | | – – – | Annex C3 | 5 | |
| Characteristic values of resistance under sh | near loads | 3 | | | | | |
| Design acc."EOTA Technical Report TR 02 | 9, 09/201 | 0" or "I | EN 1992- | -4" | | | |

| Table C3: | Displacement under tension load in mm/(N/mm ²) |
|-----------|--|
|-----------|--|

| edilon)(sedra Dex® rods | M12 | M16 | M20 | M24 | M30 | |
|----------------------------|---|--------|------|------|------|------|
| Non-cracked concrete | e | | | | | |
| Displacement | δ _{N0} [mm/(N/mm²) |] 0.10 | 0.10 | 0.13 | 0.12 | 0.13 |
| Displacement | $\delta_{N\infty}$ [mm/(N/mm ²) |] 0.14 | 0.14 | 0.19 | 0.19 | 0.19 |

Table C4: Displacement under shear load in mm/kN

| edilon)(sedra Dex®-R 2K with threaded rods | | M12 | M16 | M20 | M24 | M30 | |
|--|-----|---------|------|------|------|------|------|
| Displacement | δνο | [mm/kN] | 0.29 | 0.15 | 0.10 | 0.07 | 0.04 |
| Displacement | δv∞ | [mm/kN] | 0.57 | 0.31 | 0.19 | 0.13 | 0.08 |

| Injection system edilon)(sedra Dex®-R 2K | |
|---|----------|
| Performances Displacements | Annex C4 |
| Design acc."EOTA Technical Report TR 029, 09/2010" or "EN 1992-4" | |